



User Manual

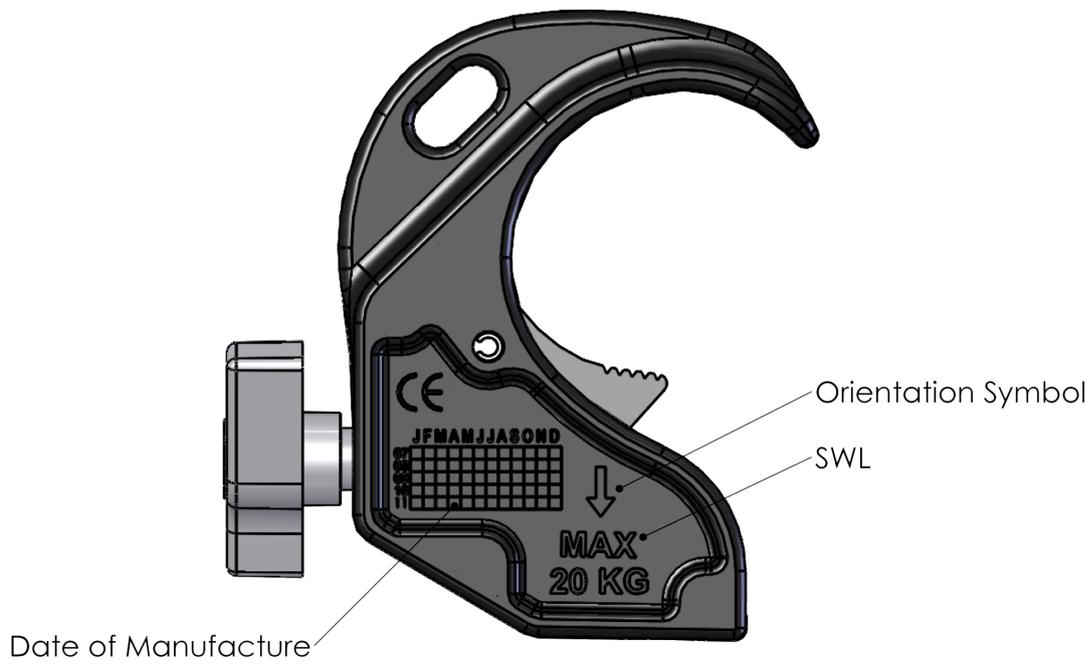
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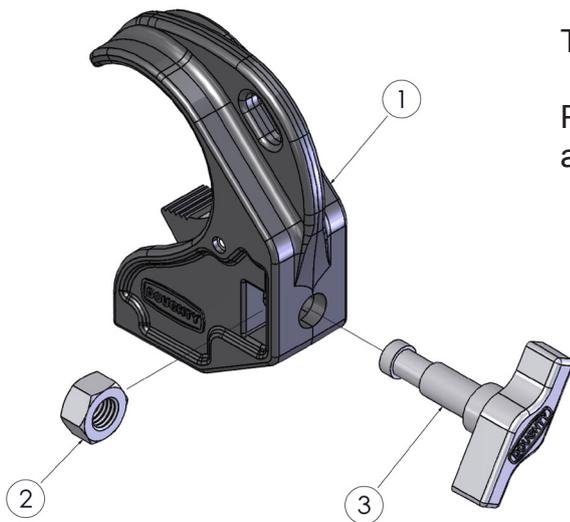
T58400 Twenty Clamp



Version 10.1

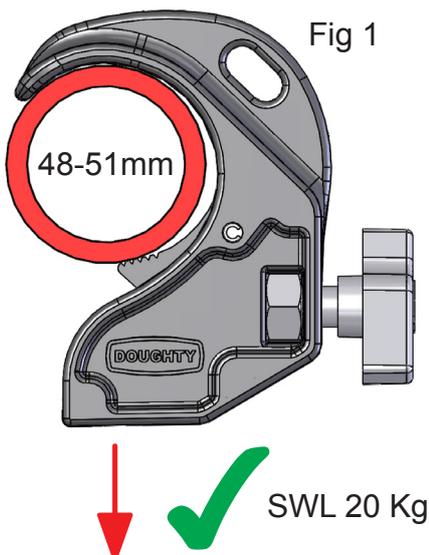
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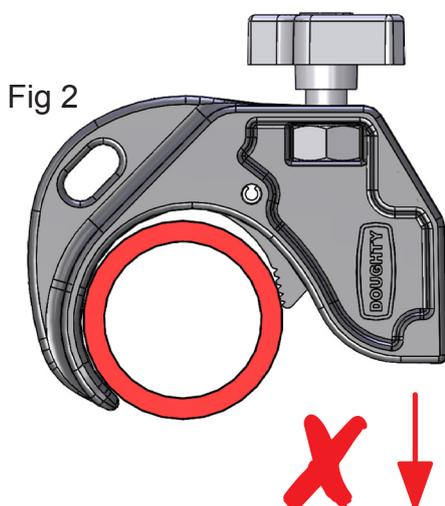


The Twenty Clamp requires assembly before use.

Place the nut (item 2) into the clamp body (item 1) and fit the Doughty Knob (item 3).



1. Never exceed the Safe Working Load (SWL) shown on the side of the clamp.
2. Only use the clamp within the designed tube parameters (48-51mm)
3. The SWL is only applicable when the clamp is used in a vertical orientation. (fig 1)
4. All clamps should be visually inspected before use. In the event of any damage the clamp should be taken out of service and returned to an 'Approved Doughty Service Agent' for inspection. (see our dealer locator on our web site for a comprehensive list of Authorised Service Agents)



5. When used in conjunction with other accessories, care must be taken to ensure that the minimum SWL of any component is not exceeded.
6. Doughty Engineering Ltd does not recommend using any clamps which do not fully encompass the tube for overhanging (fig 2). All open clamps including hookclamps should be used in a vertical orientation only (fig 1).



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